

D4570-1 BRACKET

D4570-3 BRACKET

D4570-5 BRACKET

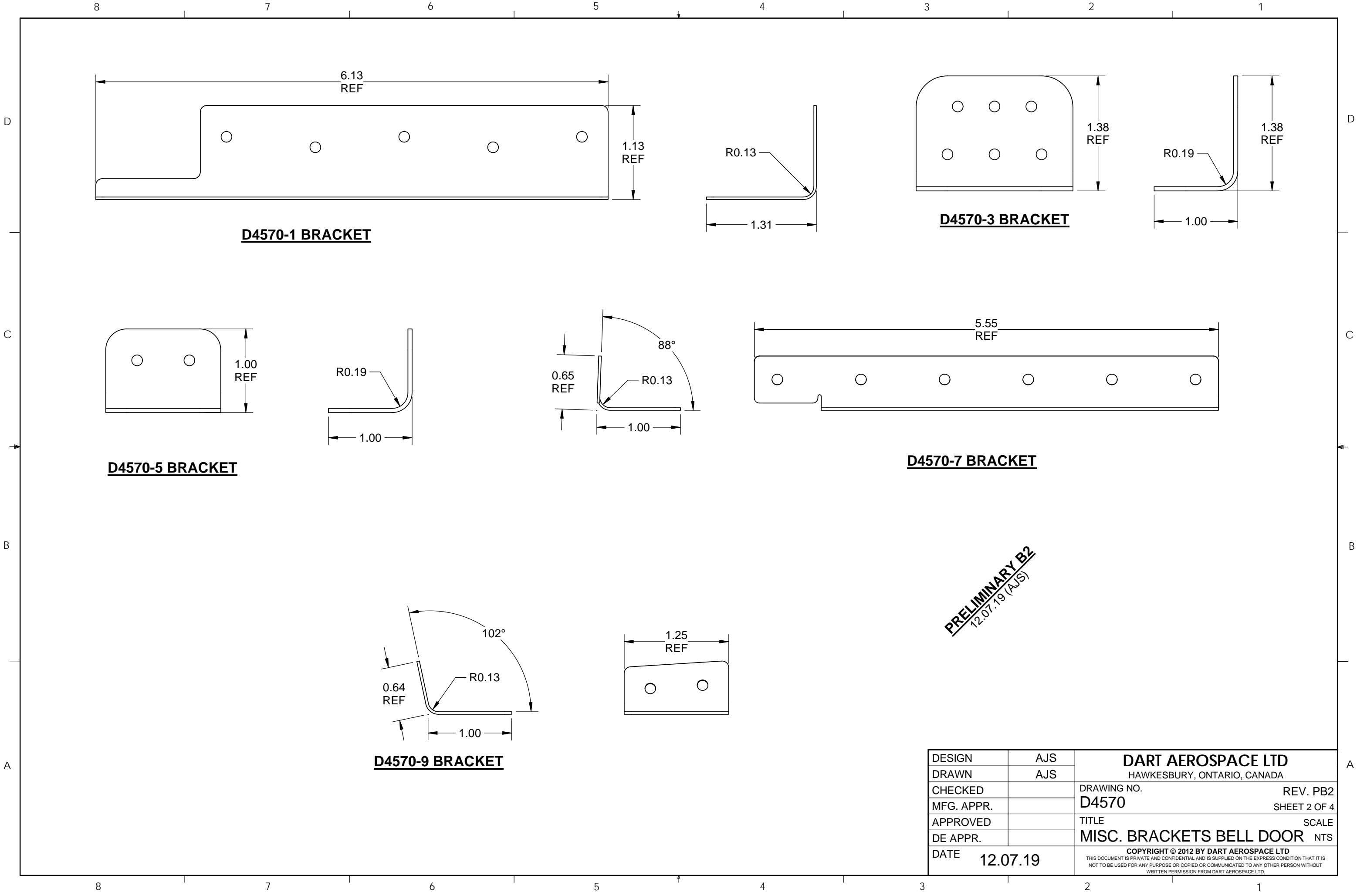
D4570-7 BRACKET

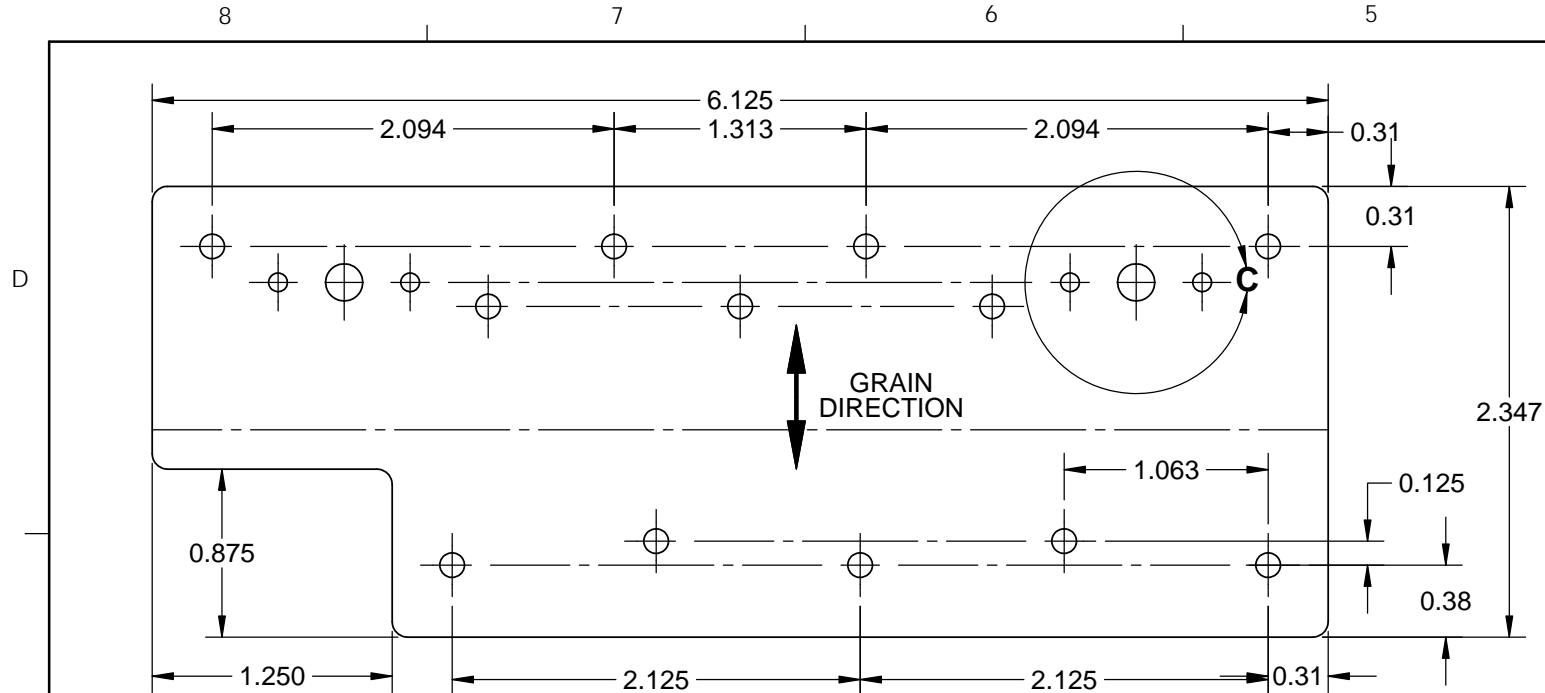
D4570-9 BRACKET

- NOTES:**
- 1) MATERIAL-1: MAKE FROM D4570-XF
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT -1: 0.04 lbs
 -3: 0.02 lbs
 -5: 0.01 lbs
 -7: 0.02 lbs
 -9: 0.01 lbs

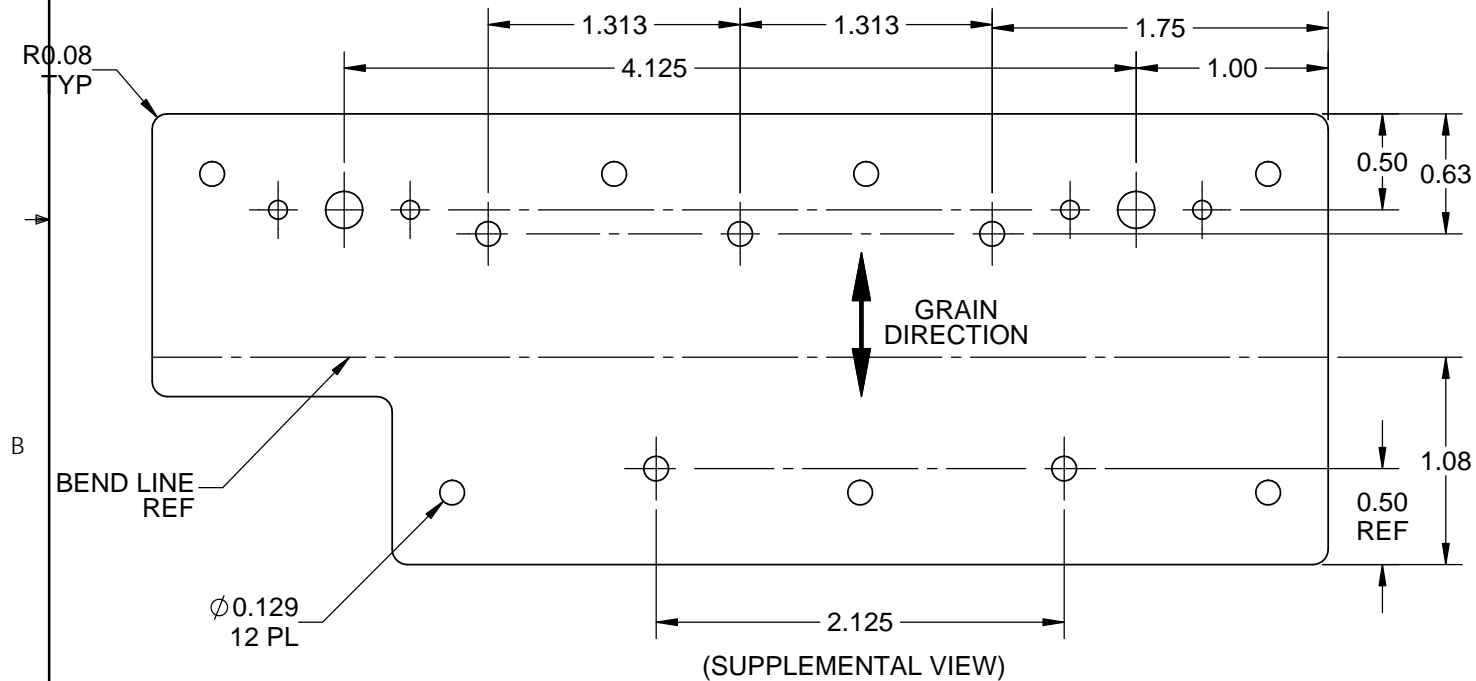
PRELIMINARY B2
12.07.19 (AJS)

PB2	-7 & -9 REDRAWN	AJS	12.07.19
PB1	COMPLETE REDESIGN OF -1, -5, -7 & -9	AJS	12.06.26
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4570	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		MISC. BRACKETS BELL DOOR	NTS
DATE	12.07.19	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





D4570-1F BRACKET

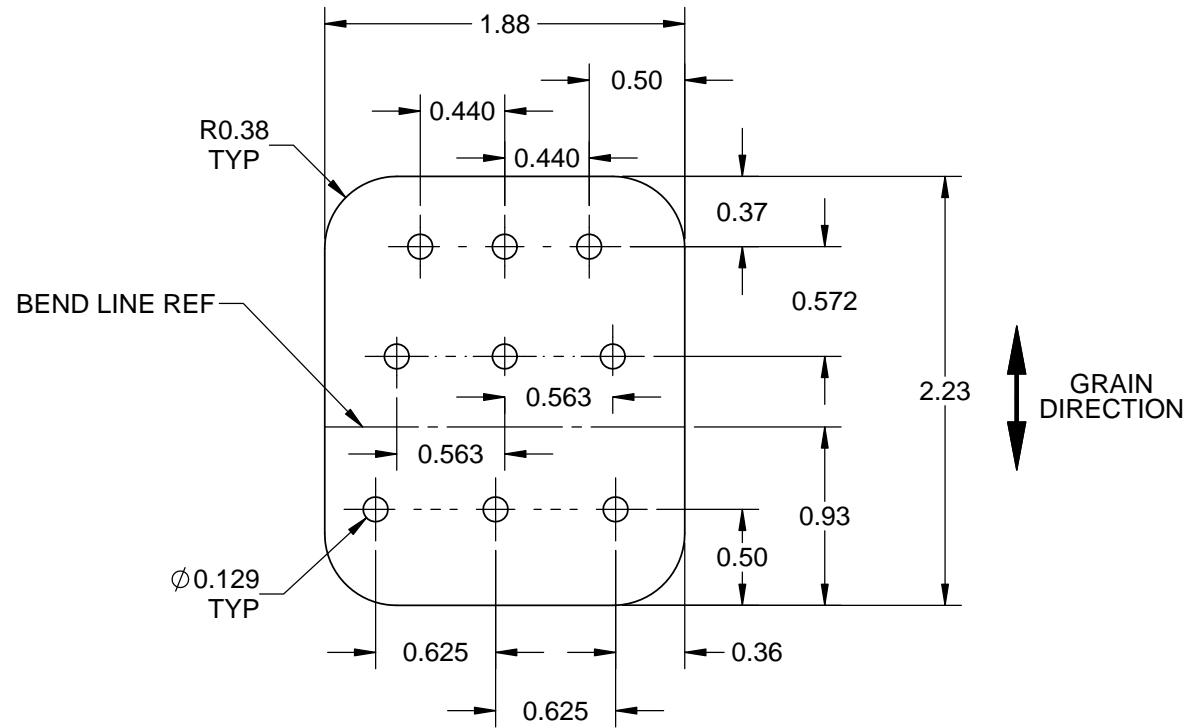


(SUPPLEMENTAL VIEW)

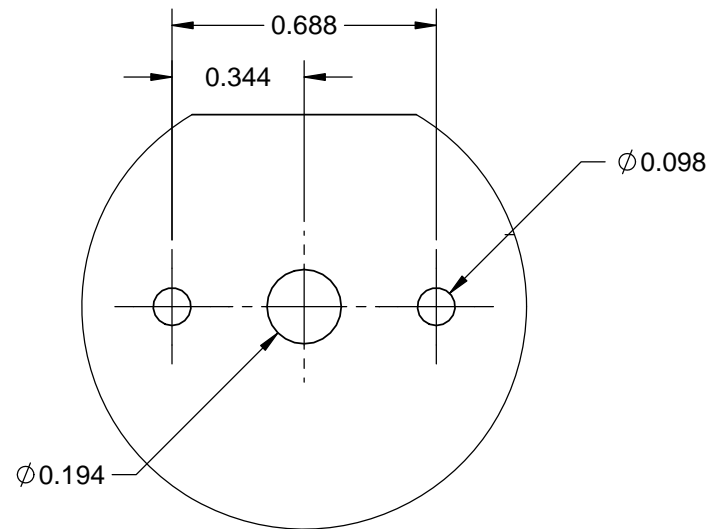
NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, PER AMS 4025 OR AMS 4027 OR ASTM B209
-1, -7 & -9: 0.032 THICK, REF M6061T6S.032
-3 & -5: 0.050 THICK, REF M6061T6S.050
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE SHEET 1

PRELIMINARY B2
12.07.19 (AJS)

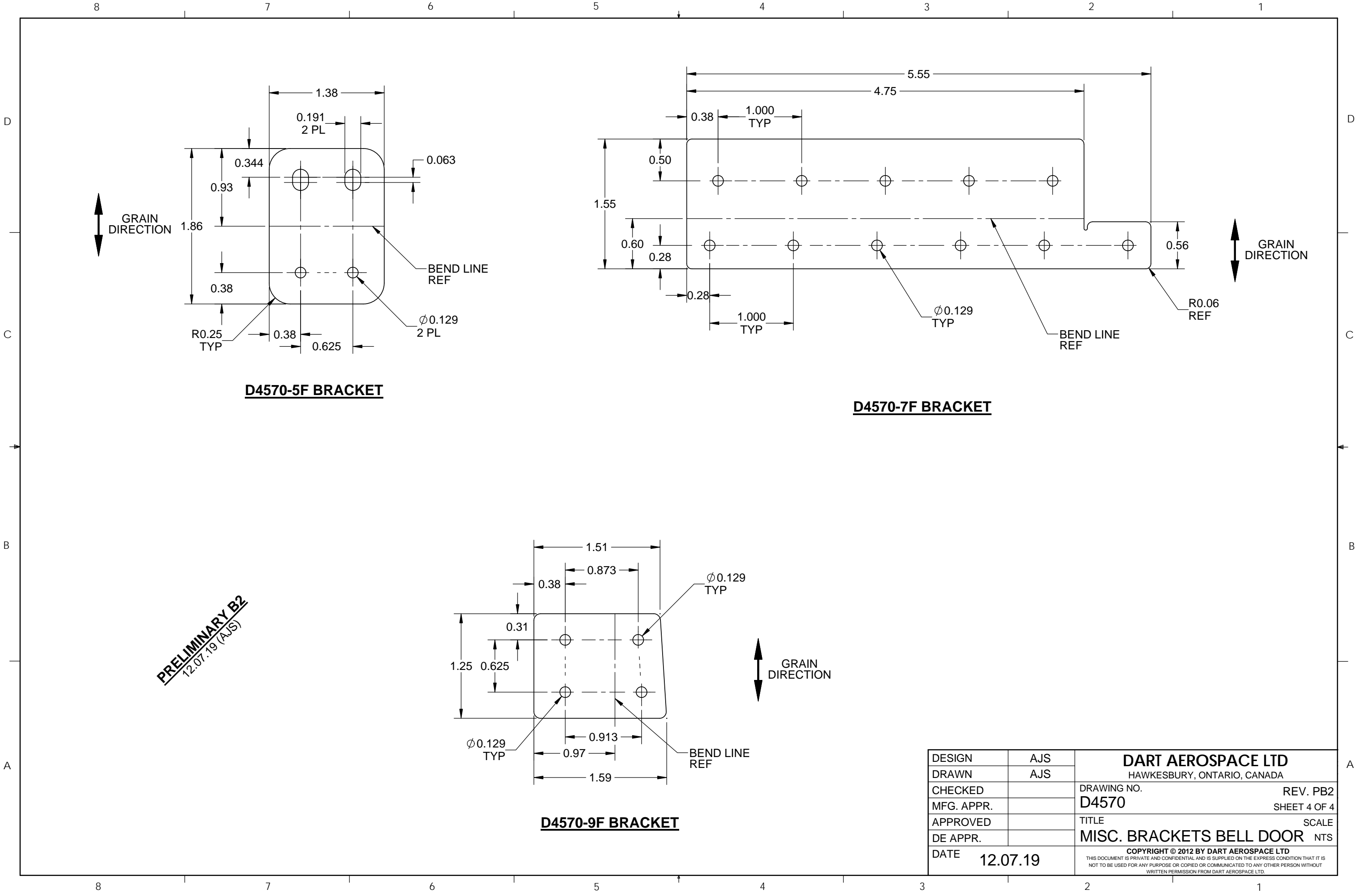


D4570-3F BRACKET



DETAIL C
NUTPLATE HOLE DETAIL 2PL
SCALE 2X

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MFG. APPR.		D4570 SHEET 3 OF 4
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